

Journal of Drug Discovery and Therapeutics

Available Online at www.jddt.in

CODEN: - JDDTBP (Source: - American Chemical Society)

Volume 13, Issue 5; 2025, 1-4

Green Chemistry– A Sustainable Approach towards Environmental Safety and Innovation

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Received: 15-08-2025 / Revised: 10-09-2025 / Accepted: 27-09-2025

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Conflict of interest: No conflict of interest.

Abstract:

Green Chemistry, also known as sustainable chemistry, is a modern scientific discipline that focuses on the design of chemical products and processes that minimize or eliminate the use and generation of hazardous substances. It emphasizes pollution prevention at the molecular level rather than treatment after formation. The concept was introduced in the 1990s by Paul Anastas and John Warner, who formulated twelve guiding principles to promote safer, more efficient, and environmentally responsible chemical practices. Green Chemistry integrates sustainability into chemical innovation by promoting atom economy, renewable feedstocks, energy efficiency, and the use of safer solvents and catalysts. The field addresses the urgent need to balance industrial progress with environmental preservation. It reduces toxic waste, enhances process safety, and supports the development of eco-friendly materials, fuels, and pharmaceuticals. Despite challenges such as high implementation costs and limited industrial adaptation, Green Chemistry offers significant advantages, including economic efficiency, resource conservation, and reduced environmental impact. It also extends into nanotechnology, where green synthesis of nanomaterials provides sustainable alternatives for catalysis, drug delivery, and pollution control. Overall, Green Chemistry represents a transformative approach that aligns scientific advancement with ecological responsibility, ensuring a cleaner and safer future for the planet.

Keywords: Green Chemistry, Sustainable Chemistry, Atom Economy, Renewable Resources, Eco-friendly Synthesis, Green Nanotechnology, Environmental Protection, Pollution Prevention.

Introduction

Green Chemistry, often termed sustainable chemistry, represents an evolving scientific philosophy aimed at designing chemical products and processes that minimize the generation and use of hazardous substances.

It emerged in the early 1990s as a proactive approach to pollution prevention rather than waste management. The concept was formally recognized through the work of

Paul T. Anastas and John C. Warner, who established the Twelve Principles of Green Chemistry that now guide modern chemical research and industrial practices.

Green Chemistry bridges the gap between chemistry and environmental science by promoting sustainability, efficiency, and safety. Its primary objective is to create chemical processes that are both

economically viable and environmentally benign, thereby ensuring a sustainable future for the planet [1].

Principles of Green Chemistry

The foundation of Green Chemistry lies in its twelve core principles proposed by Anastas and Warner. These include prevention of waste, atom economy, less hazardous synthesis, design of safer chemicals, safer solvents, energy efficiency, use of renewable feedstocks, reduction of derivatives, catalysis, design for degradation, real-time analysis for pollution prevention, and inherently safer chemistry for accident prevention. Together, these principles aim to integrate safety, economy, and sustainability into chemical innovation. Atom economy, for instance, focuses on maximizing the incorporation of all reactants into the final product, reducing waste at the molecular level. Similarly, catalysis minimizes excess reagent use and energy input, making reactions more sustainable.[2]

Challenges of Green Chemistry

Despite its benefits, the implementation of Green Chemistry faces several challenges. One major issue is the high cost associated with developing new green technologies and catalysts. Many industries are still dependent on traditional methods that are well-established but environmentally damaging. Transitioning to green methods often requires new infrastructure, training, and research investment.

Furthermore, some green alternatives may initially exhibit lower yields or efficiency compared to conventional approaches, making industrial adaptation difficult. Lack of regulatory enforcement and insufficient public awareness also slow down the widespread adoption of green practices. Thus, consistent research funding and policy support are essential to overcome these challenges[3].

Advantages of Green Chemistry

The advantages of Green Chemistry are extensive. Environmentally, it leads to reduced pollution, less hazardous waste, and minimized exposure to toxic substances. Economically, it lowers production costs by improving efficiency and resource utilization. From a social perspective, Green Chemistry ensures safer working conditions, promotes sustainable industrial development, and aligns with global efforts such as the United Nations Sustainable Development Goals (SDGs). Moreover, green synthesis enhances process efficiency through improved yields, renewable feedstocks, and recyclable catalysts. It supports cleaner production technologies and aids in mitigating global environmental crises such as climate change and resource depletion[4].

Disadvantages of Green Chemistry

However, the field is not without drawbacks. The initial implementation of green methods may be costly and time-consuming, particularly for small and medium-sized enterprises. Some environmentally friendly solvents and catalysts are difficult to produce on a large scale. Additionally, green alternatives are not always suitable for all chemical reactions, limiting their industrial applicability[5]. There is also a technological knowledge gap among chemists trained in conventional methods, leading to slower adaptation. Thus, despite its promise, the practical realization of Green Chemistry principles across all sectors remains a gradual process[6].

Applications of Green Chemistry

Green Chemistry has found applications across various industrial and research fields. In pharmaceuticals, it helps develop safer drugs through greener synthesis routes that avoid toxic intermediates. In agriculture, bio-based pesticides and fertilizers derived

from natural sources reduce environmental contamination. The polymer industry benefits from biodegradable plastics, while renewable fuels such as bioethanol and biodiesel showcase energy-efficient alternatives to fossil fuels. In analytical chemistry, green solvents like supercritical CO₂ and ionic liquids have replaced hazardous organic solvents, ensuring cleaner analytical processes. Green catalysis and enzymatic biocatalysis have revolutionized synthetic chemistry by improving selectivity and minimizing waste.[6]

Impact and Scope of Green Chemistry

The impact of Green Chemistry extends globally, influencing academia, industry, and environmental policy. It contributes directly to sustainable development by reducing ecological footprints and promoting renewable resource use. The scope of Green Chemistry continues to expand as emerging technologies—such as nanotechnology, biotechnology, and materials science—adopt its principles. Governments and organizations worldwide are integrating green policies into their research funding and industrial regulations. Its role in achieving carbon neutrality, circular economy goals, and waste minimization underscores its indispensable importance in modern science and society.[7]

Atom Economy

Atom economy is one of the fundamental metrics of Green Chemistry introduced by Barry Trost in 1991. It measures how efficiently atoms from reactants are utilized in forming the final product. High atom economy reactions ensure minimal byproduct formation, thus reducing waste generation and energy use. For instance, catalytic hydrogenation and rearrangement reactions exhibit superior atom economy compared to multistep synthetic pathways. Atom economy not only promotes

environmental protection but also enhances economic performance by conserving raw materials and reducing purification costs. It is a core concept for evaluating the sustainability of chemical reactions in both laboratory and industrial contexts.[8]

Principle of Green Chemistry in Nanotechnology

Nanotechnology has emerged as a powerful field where Green Chemistry principles are actively applied. Green nanotechnology focuses on synthesizing nanomaterials using environmentally benign methods that minimize waste and toxicity. For example, nanoparticles can be synthesized using plant extracts, microorganisms, or natural polymers, avoiding harmful reducing agents like hydrazine. These “green nanoparticles” are used in drug delivery, catalysis, and environmental remediation.[9] Moreover, the miniaturization in nanotechnology aligns with atom economy and waste prevention principles, as smaller quantities of materials can achieve greater functionality. Thus, Green Chemistry and Nanotechnology together drive innovation towards a sustainable technological future.[10]

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